



## CUTTER SETTINGS

PSV	Juliet	Cricut Explore Air	Cricut Maker	Silhouette 4	Brother Scan N Cut DX	Roland GX-GS-24	Graphtec
<b>EasyPSV® Blackboard® (Removable)</b>	Blade: Juliet 45°/60° Gram Force: 15-35 Offset: 0.250 Speed: 10	Blade: AutoBlade Setting: Light Card Stock	Blade: AutoBlade Setting: Smart Vinyl Permanent	Blade: AutoBlade, 3 Material: Vinyl, Chalkboard Force: 10 Speed: 5	Blade Setting: Standard, 3 Cut Speed: 1 Cut Pressure: 2	Blade: 45° Gram Force: 90-110 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 9-11 Tool: CB09U+0 Speed: 30 cm/s
<b>EasyPSV® Brushed</b>	Blade: Juliet 45°/60° Force: 10-15 Offset: 0.250 Speed: 10	Blade: AutoBlade Setting: Vinyl	Blade: AutoBlade Setting: Premium Vinyl- Permanent Glossy	Blade: AutoBlade, 3 Material: Vinyl, Glossy Force: 6-7 Speed: 8	Blade Setting: Standard, 3 Cut Speed: 1 Cut Pressure: 2	Blade: 45° Gram Force: 90-110 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 7-9 Tool: CB09U+0 Speed: 30 cm/s
<b>EasyPSV® Etch</b>	Blade: Juliet 45°/60° Force: 5-15 Offset: 0.250 Speed: 10	Blade: AutoBlade Setting: Vinyl	Blade: AutoBlade Setting: Smart Vinyl Removable	Blade: AutoBlade, 2 Material: Vinyl, Matte Force: 7 Speed: 8	Blade Setting: Standard, 3 Cut Speed: 1 Cut Pressure: 2	Blade: 45° Gram Force: 100-130 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 7-9 Tool: CB09U+0 Speed: 30 cm/s
<b>EasyPSV® Glitter</b>	Blade: Juliet 45°/60° Force: 10-15 Offset: 0.250 Speed: 10	Blade: AutoBlade Setting: Vinyl	Blade: AutoBlade Setting: Vinyl	Blade: AutoBlade, 3 Material: Vinyl, Glossy Force: 8 Speed: 7	Blade Setting: Standard, 3 Cut Speed: 1 Cut Pressure: 1	Blade: 45° Gram Force: 80-110 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 7-9 Tool: CB09U+0 Speed: 30 cm/s
<b>EasyPSV® Glow</b>	Blade: Juliet 45°/60° Force: 30-35 Offset: 0.250 Speed: 10	Blade: AutoBlade Setting: Light Card Stock	Blade: AutoBlade Setting: Smart Vinyl Permanent	Blade: AutoBlade, 3 Material: Vinyl Force: 12 Speed: 5	Blade Setting: Standard, 3 Cut Speed: 1 Cut Pressure: 5	Blade: 45° Gram Force: 180-200 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 17-18 Tool: CB09U+0 Speed: 30 cm/s
<b>EasyPSV® Holographic (Removable)</b>	Blade: Juliet 45°/60° Force: 10-15 Offset: 0.250 Speed: 10	Blade: AutoBlade Setting: Vinyl	Blade: AutoBlade Setting: Smart Vinyl Permanent	Blade: AutoBlade, 3 Material: Vinyl, Glossy Force: 8 Speed: 7	Blade Setting: Standard, 3 Cut Speed: 1 Cut Pressure: 2	Blade: 45° Gram Force: 60-70 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 6-7 Tool: CB09U+0 Speed: 30 cm/s
<b>EasyPSV® Patterns</b>	Blade: Juliet 45°/60° Force: 10-20 Offset: 0.250 Speed: 10	Blade: AutoBlade Setting: Vinyl	Blade: AutoBlade Setting: Vinyl	Blade: AutoBlade, 3 Material: Vinyl Force: 8 Speed: 7	Blade Setting: Standard, 3 Cut Speed: 1 Cut Pressure: 1	Blade: 45° Gram Force: 90-100 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 9-10 Tool: CB09U+0 Speed: 30 cm/s
<b>EasyPSV® Starling</b>	Blade: Juliet 45°/60° Gram Force: 5-15 Offset: 0.250 Speed: 10	Blade: AutoBlade Setting: Vinyl	Blade: AutoBlade Setting: Vinyl	Blade: AutoBlade, 3 Material: Vinyl Force: 8 Speed: 7	Blade Setting: Standard, 3 Cut Speed: 1 Cut Pressure: 1	Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 30-50 cm/s	Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s

\*Extend the blade out so that a significant amount of blade is exposed. (45° blade is NOT recommended for use with this material.)

Please note:

The specifications listed are suggested starting points that may need to be adjusted according to blade, cutting strip, and cutting mat wear.

\* Craft cutters were evaluated using cutter-specific standard grip cutting mats